# **Authorize Distributor For West Bengal**

# **DreamHouse Interiors Solutions Pvt Ltd**



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86A Topsia Road, Haute Street, 1st Floor, Room No -102, Kolkata (South), Pincode - 700046, (West Bengal) Landmark - Ojas Banquet Hall .

+91- 8758089999





BELLA CHARCOAL PANEL





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# CRYSTA INE



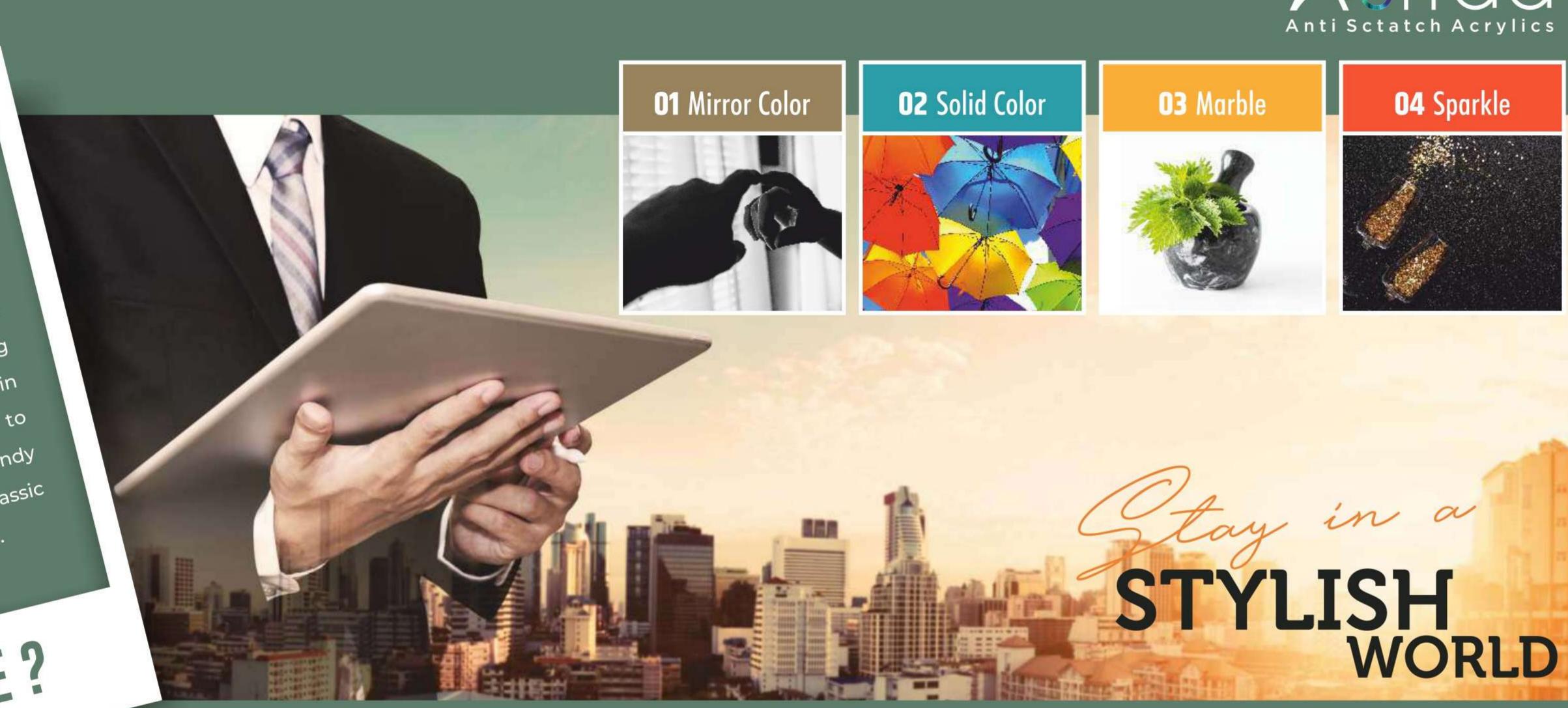
# Let's Be Beautiful







Crystaline is a leading brand offering best in class furniture laminates. The company has attained the technology prowess and expertise It offers a variety of laminates having unique features like innovative designs and distinctive patterns. Keeping the needs of architects and designers in mind, we have created this folder to portray an assembly of modern and trendy laminates suiting the needs of a classic attic and even contemporary abodes. WHO WE ARE?









# COLLECTION

Available in Size : 2440mm x 1220mm (8 Feet x 4 Feet) Thickness : **1mm** (+-10% Variation)

# APPLICATIONS

- Kitchen
  Work tops
  Tables
  Doors
  shelves
  Cabinets
  Trolleys
- Bathroom
  Work Tops
  Shelves
  Cabinets
  Furniture
  Heathcare
- Wall Lining and Horizontal Surfaces 
  Lockers
  Cabinets
  Trolleys
- Commercial
  Hospitality & Restaurant Tables
  Counter Tops
  Doors
- Cubicles Lockers Cabinets Wall Cladding & Partition

# GENERAL USE & CARE GUIDE

**CRYSTALINE** Acrylic are manufactured with aesthetics and durability in mind. when used as recommended and with appropriate care, our Acrylic will last through the years. CRYSTALINE Acrylic are easy to maintain.

# ACRYLIC

- Cleaning Should be done with water and a clean, non-abrasive cloth.
- To remove more stubborn stains, use mild household cleansers like colin IP gently wipe down with a non-abrasive cloth.
- Avoid the use of abrasive liquid cleansers, bleaching compounds or solution as these may damage the surface of the Acrylic.
- Do not place hot cookware directly on the Acrylic. Prolonged exposure to temperatures above 30° degree Celsius may cause damage to the Acrylic surface.
- Do not use the Acrylic for purposes that it is not intended for (E.g. do not iron, chop, hammer or expose the Acrylic to open flame.)
- Outdoor application of the Acrylic with exposure to direct sunlight and weather conditions are not recommended.
- UV rays may reshape the Acrylic.
- Gloss surfaces are recommended only for vertical application.
- Do not use thinner and loluene on the surface of the **CRYSTALINE** Acrylic this may cause decourisation of the surface.
- Store the laminates at temperature below 30° degree celsius.
- Typically confirm to internationally recognize technical standards.
- Have a thickness balance of +/- 10%
- Peel off the protective film after processing.

# CRŸSTALINE



Shake it well and light spray on the surface



using a light circular motion

# THE WAYS YOU CAN ENJOY THE ROYAL NESS OF CRYSTALINE LAMINATE TO MAKE YOUR DREAMS ALIVE IN SMART WAY.

To avoid the problems of appearing air bubbles and any yellow colour dullness or yellow patches problem in the laminate sheet after instollation of **CRYSTALINE** Acrylic, Customer should know the some facts befor buying CRYSTALINE Acrylic.

As **CRYSTALINE** Acrylic is 6H Acrylic laminate which have the scratch resistance characteristic and look like back painted glass ot colour lamination

Please Follow some fact about installation of **CRYSTALINE** Acrylic.

- Please check the laminate at the time of delivery, check it whether it was not damage in transportation & handling and then use for installation.
- Before installing **CRYSTALINE** Acrylic make sure that sustrate (Plywood MDF, Particle Board) is good and superior quality of calibrated thickness and even surface.
- If there is usage of any interior quality or not as per standard quality dipped plywood and dipped lipping patti, kindly scrub dipped colour layer by using sand paper. Then use **CRYSTALINE** Acrylic to avoid yellow colour patches.
- Clean the surface of substrate (Plywood, MDF, Particle Board) to make free from dust of grease by cloth, soft brush, sponge or sand paper.
- Always use acrylic glue.
- Stir the adhesive before using it, and do not mix water in adhesive.
- Spread the adhesive uniformly by brush, roller or adhesive spreader on both CRYSTALINE Acrylic and substrate (Plywood, MDF, Particle Board).
- Use soft pinch roller or normal pressing technique at the time of pressing CRYSTALINE Acrylic on the substrate (Plywood, MDF, Particle Board). And also pressing should be done from the middle of the panel and move towards to side line and corners of panel. So that air between the **CRYSTALINE** Acrylic and substrate (Plywood, MDF, Particle Board) will Remove.
- to achieve full bonding strength.
- Please do not use synthetic rubber adhesive (SR, JAT Pat, Bostic, Heatxetc.)
- After the installation of **CRYSTALINE** Acrylic please avoid the direct sunlight on it.
- Please don't place hot cookware dictly on the CRYSTALINE Acrylic. Prolonged exposure to temperature above 30<sup>0</sup>C may cause patches to **CRYSTALINE** Acrylic.

Please make sure, to give sufficient amount of pressing to CRYSTALINE Acrylic for almost 24hrs

# IMPORTANT INFORMATION

# WHY AIR BUBBLE APPEARS IN BETWEEN ACRYLIC LAMINATE AND SUBSTRATE (PLYWOOD, MDF, PARTICLE BOARD) AFTER THE INSTALLATION?

There are many reasons which lead to air bubble problems are follow as:

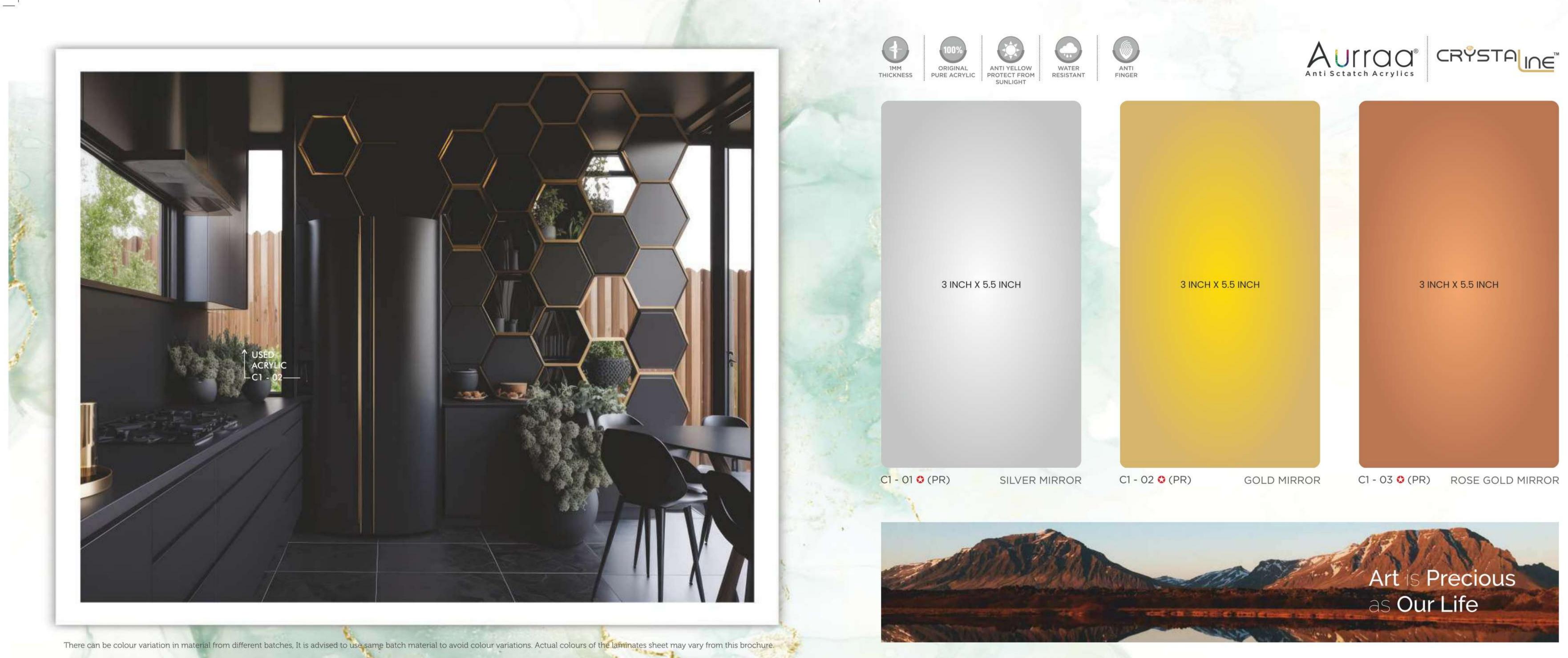
- Bonding of Acrylic laminate under high humidity atmosphere
- Using of water base syntheliaeasin adhesive or other than PEVA (Polyethylene Vinyl) Acetate Co-polymer) adhesive may also lead to air bubble after the installation Acrylic laminate.
- Many of time due to uncertain weather conditions Substrate (Plywood, MDF, Particle Board) absorbed moisture. after few days of installation Acrylic laminate on substrate, substrate gradually loses moisture. that moisture is the result of air bubble between Acrylic laminate and substrate after installation
- Using odd uneven surface Substrate (Plywood, MDF, Particle Board) Lead to debone at particular area of Acrylic laminate sheet and air bubble appear at that area after the installation
- Lack of pressing and short period of pressing at the time of bonding period of Acrylic laminate also lead to air bubble after the installation of Acrylic laminate.

# WHY YELLOW PATCHES AND COLOUR FADE PROBLEM APPEARS AFTER THE INSTALLATION OF ACRYLIC LAMINATE?

## The reason behind these problems are as follows :

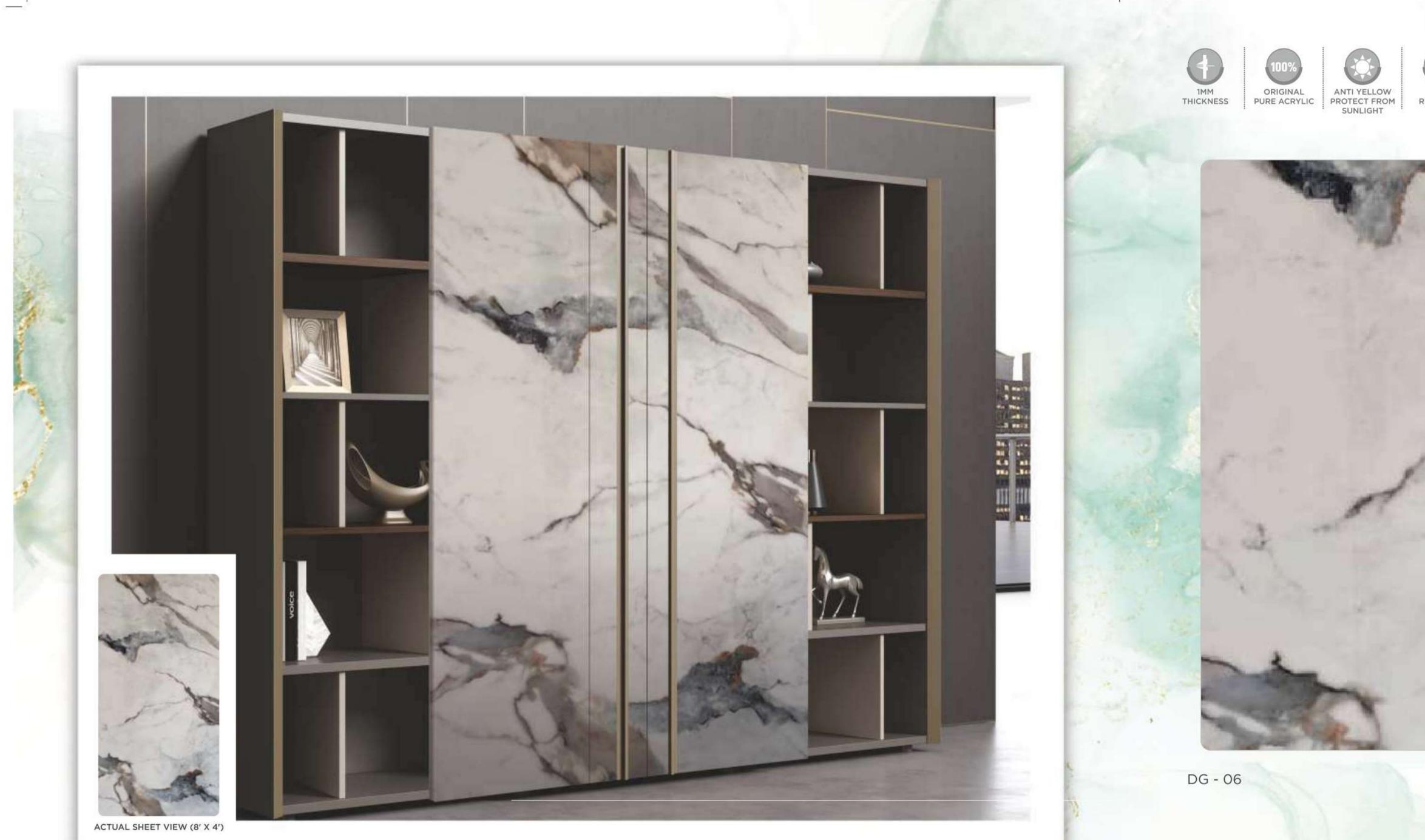
- When Acrylic laminates experience the direct fall of sunlight on it which loads to discolouring, fading and yellowness in laminate.
- Using of interior quality or not as per standard quality dipped plywood & dipped lipping patti may lose the colour due to chemical reaction between adhesive at the time of bonding period and yellow patches appear after the installation.
- Using if synthetic rubber adhesive (SR / JatPat, Bostic, Heatex) lead to brown or occur colour patches on Acrylic laminates.
- Prolonged exposure temperature above 30° cor placing hot cookware directly on the Acrylic laminates cause patches on Acrylic laminates surface.











There can be colour variation in material from different batches, It is advised to use same batch material to avoid colour variations. Actual colours of the laminates sheet may vary from this brochure.









6.75 INCH X 6.75 INCH

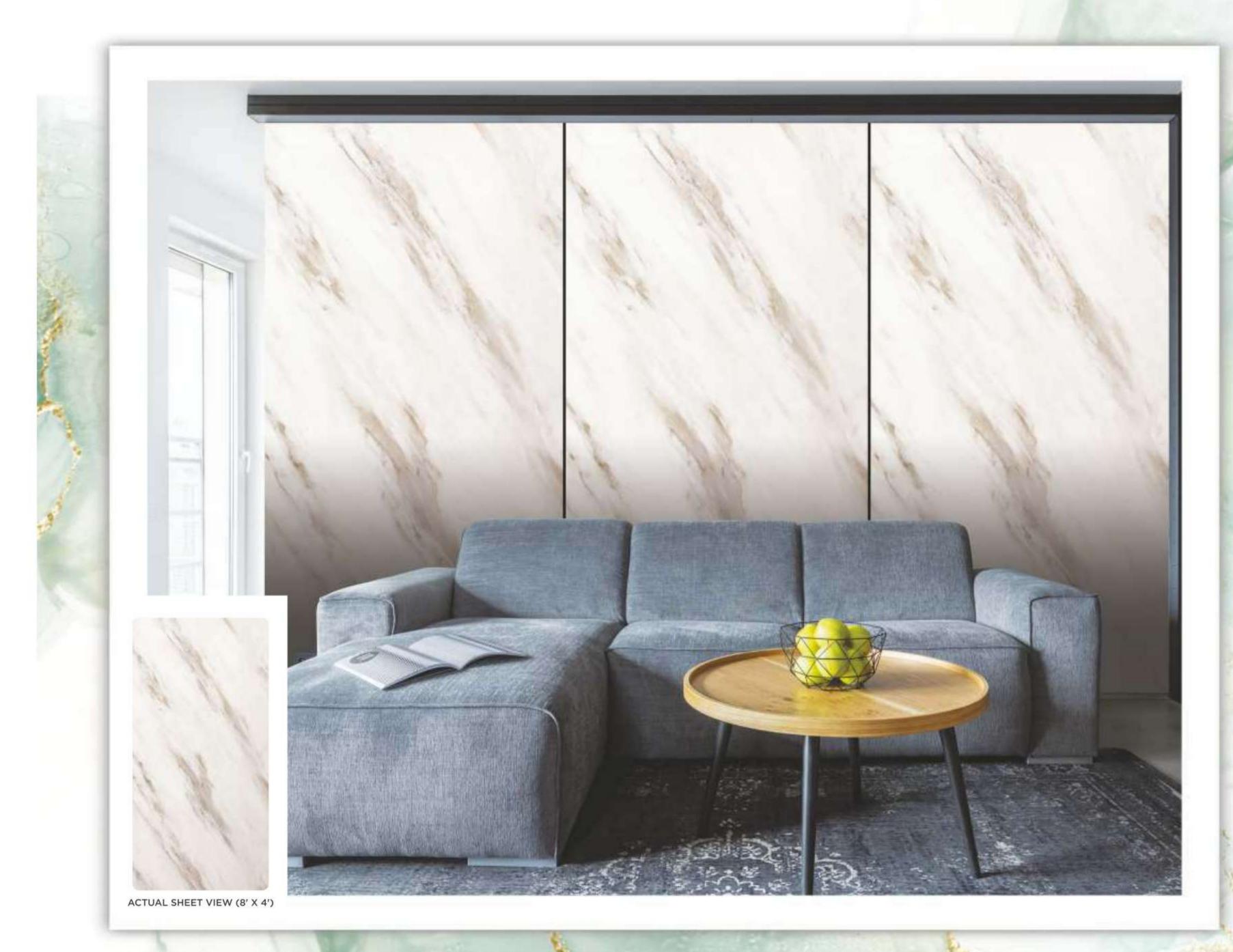


C1 - 716

22mm X 3.5 INCH

EB - 716





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DG - 01

EB - 01

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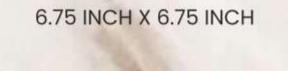




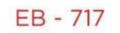




89mm X 51mm C1 - 726 22mm X 3.5 INCH EB - 726



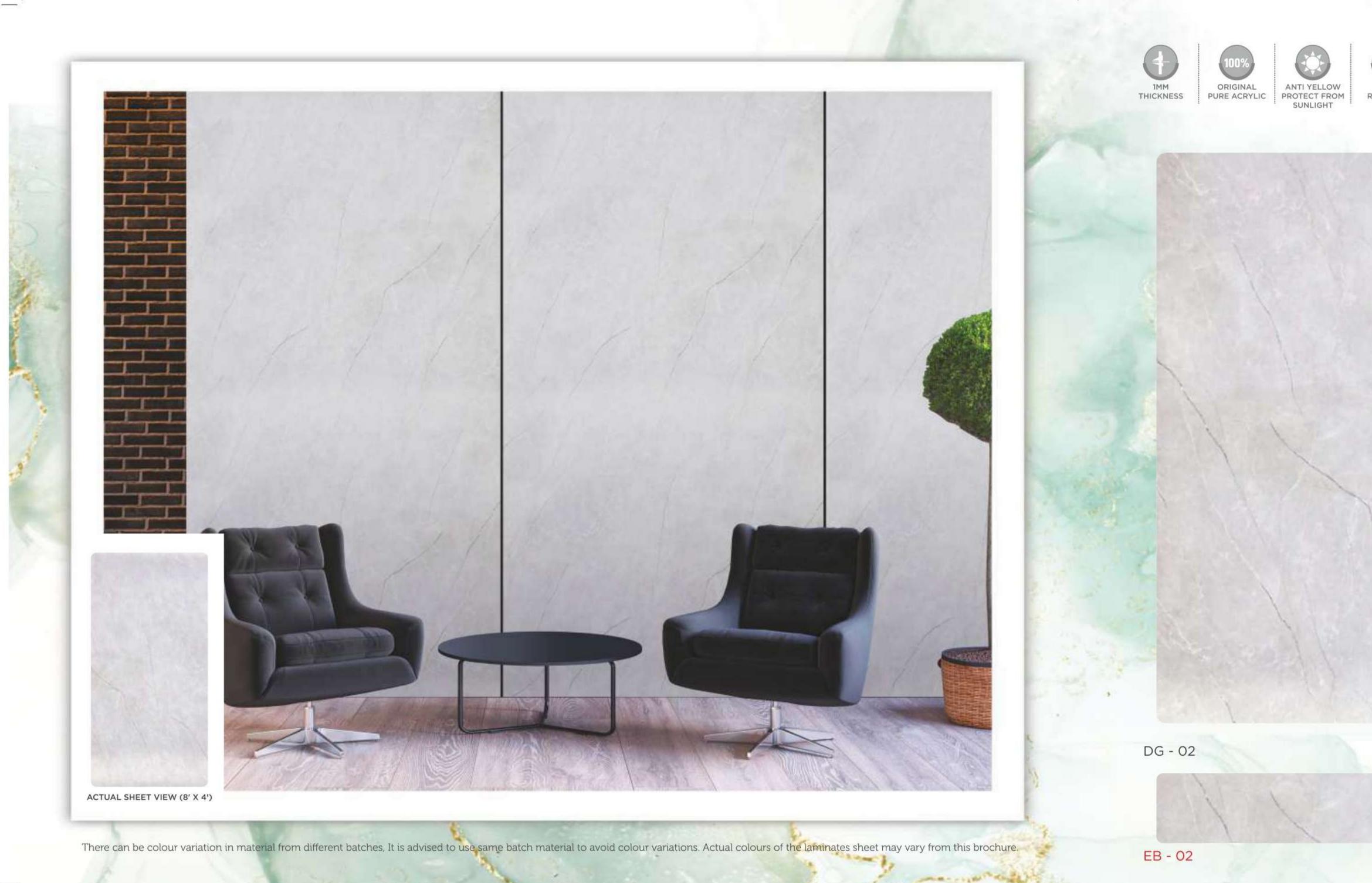




22mm X 6.75 INCH















89mm X 51mm

22mm X 3.5 INCH

C1 - 710

6.75 INCH X 6.75 INCH

EB - 710

22mm X 6.75 INCH





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DG - 03

EB - 03

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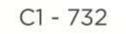


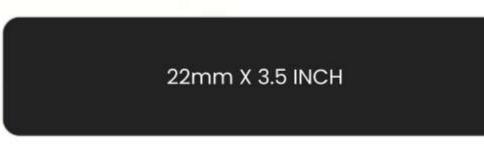


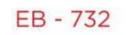




	22mm X 3.5 INCH
EB - 710	
	89mm X 51mm



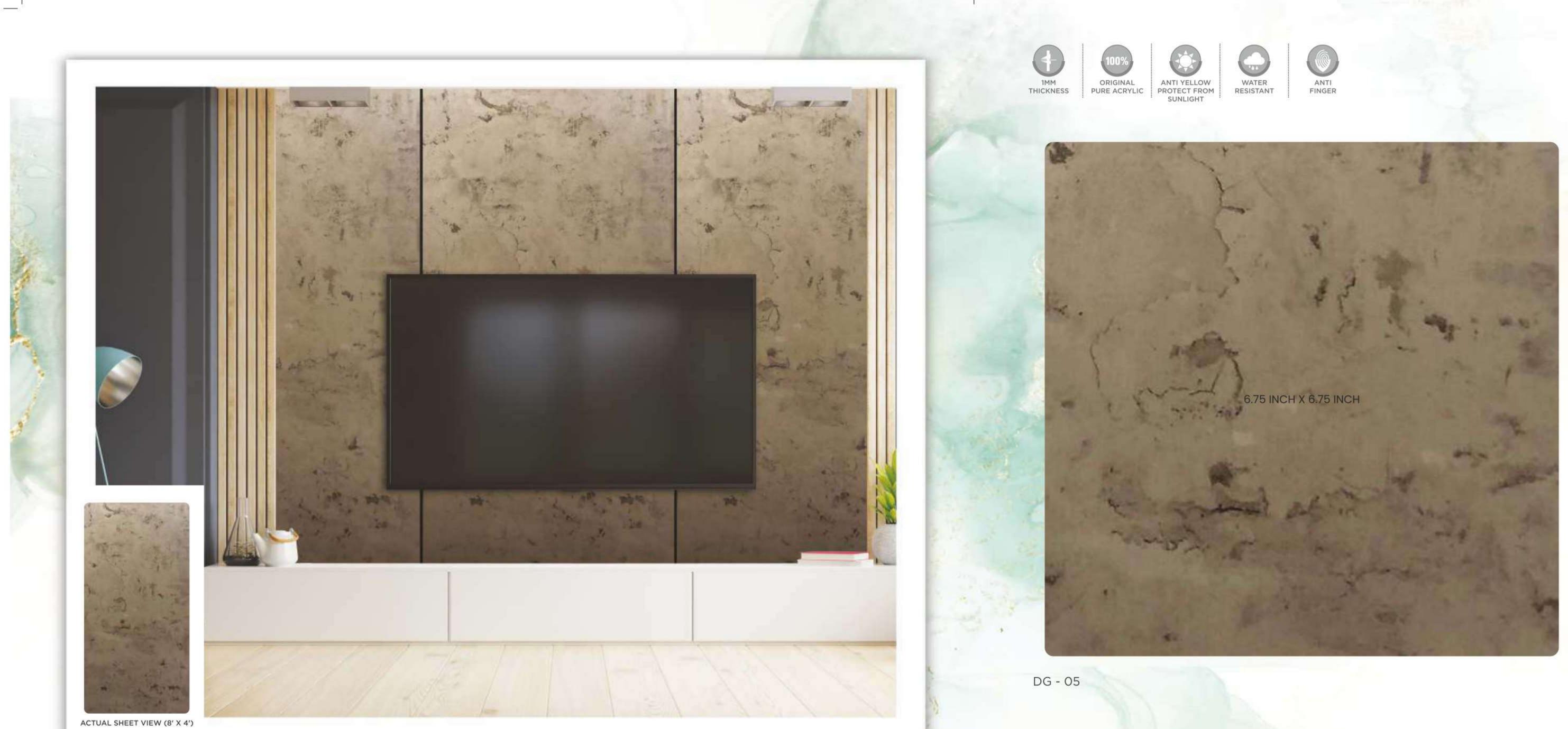




22mm X 6.75 INCH







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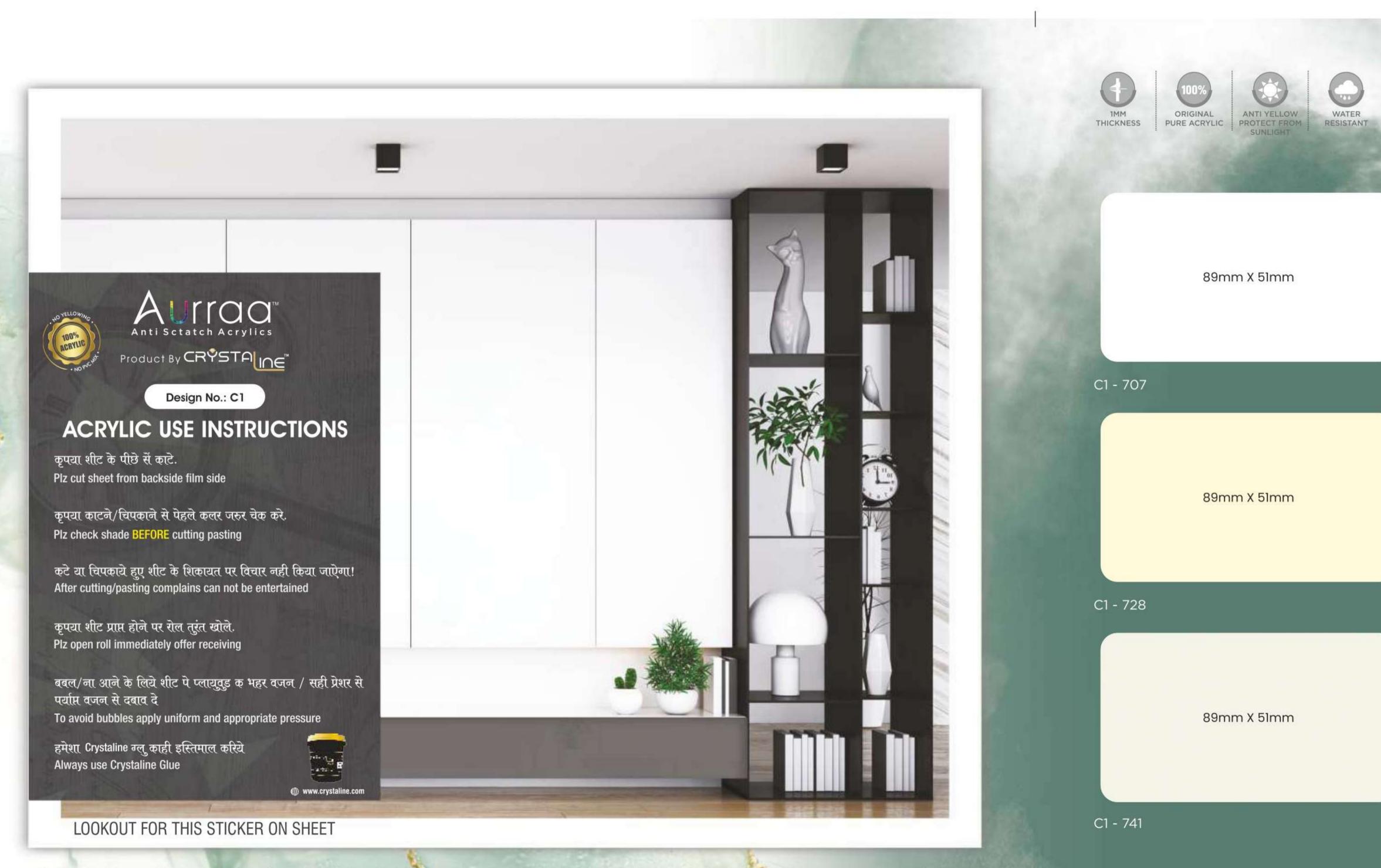












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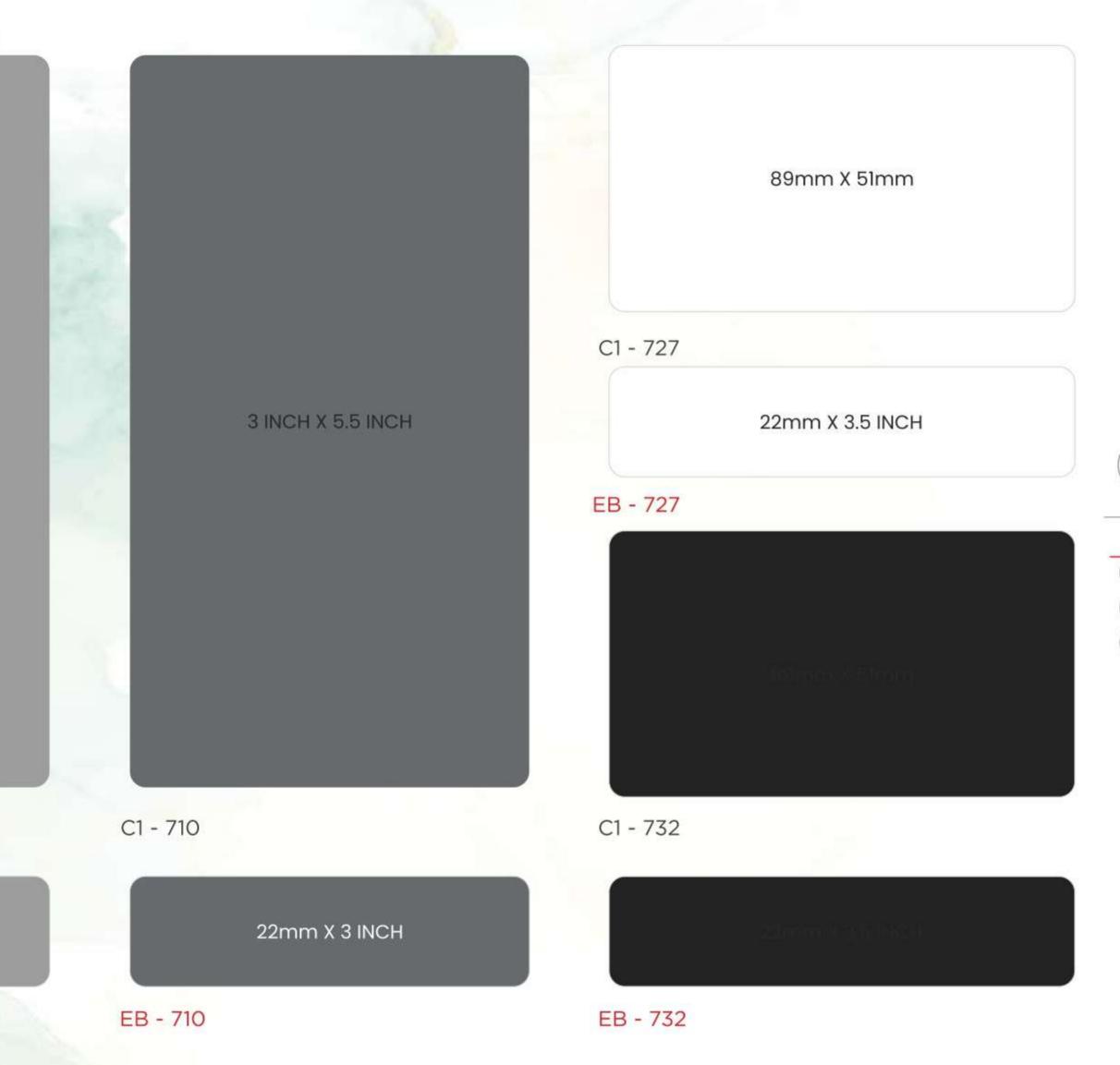
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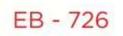












EB - 782







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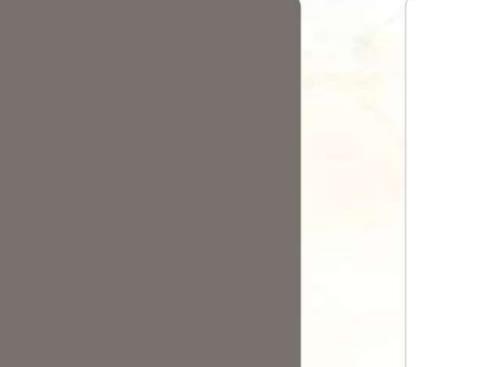


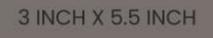












22mm X 3 INCH

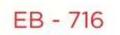




Anti Sctatch Acrylics CRŸSTALICE







C1 - 716







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C1 - 804

89mm X 51mm

C1 - 708

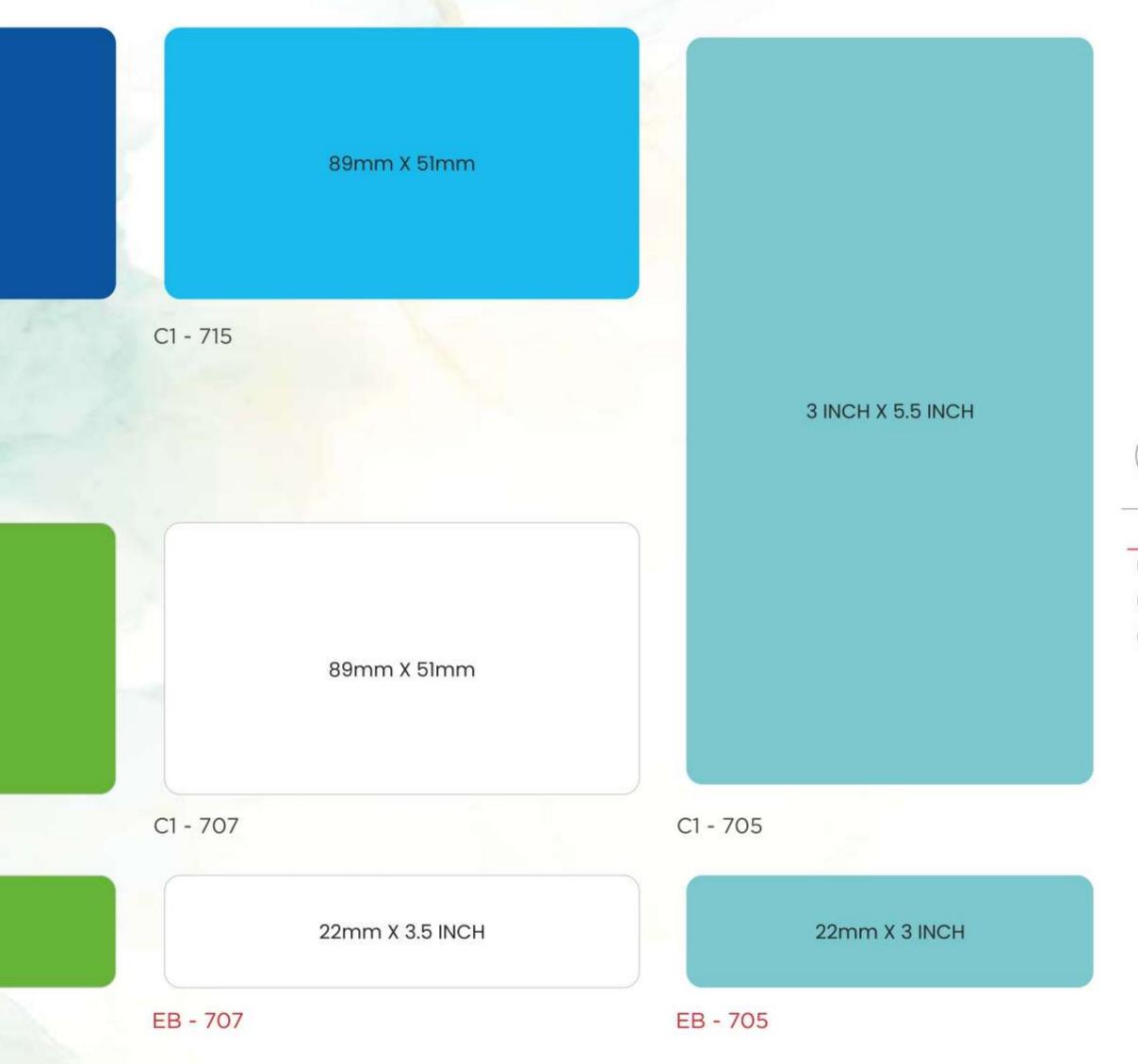
22mm X 3.5 INCH

EB - 708



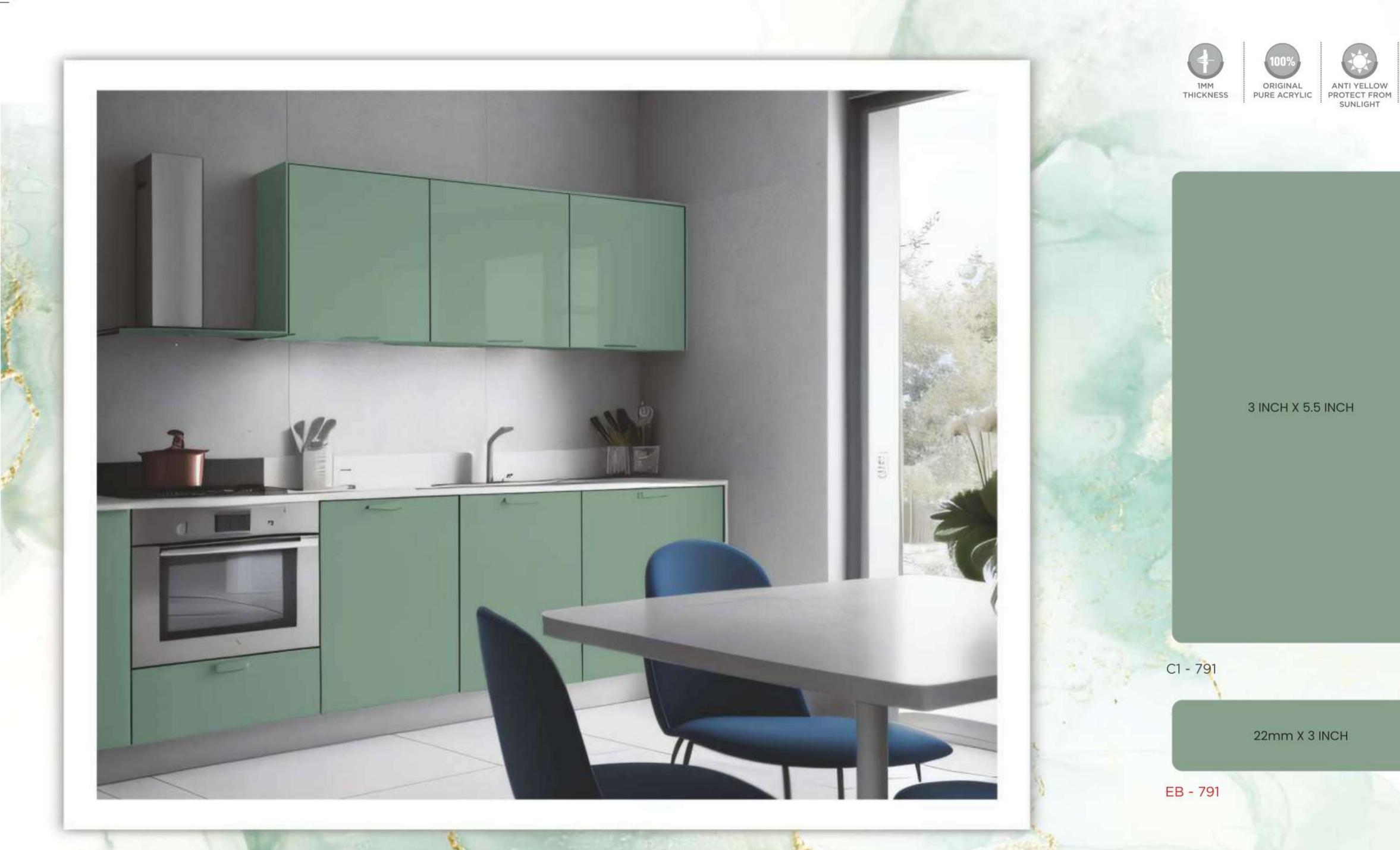












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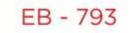






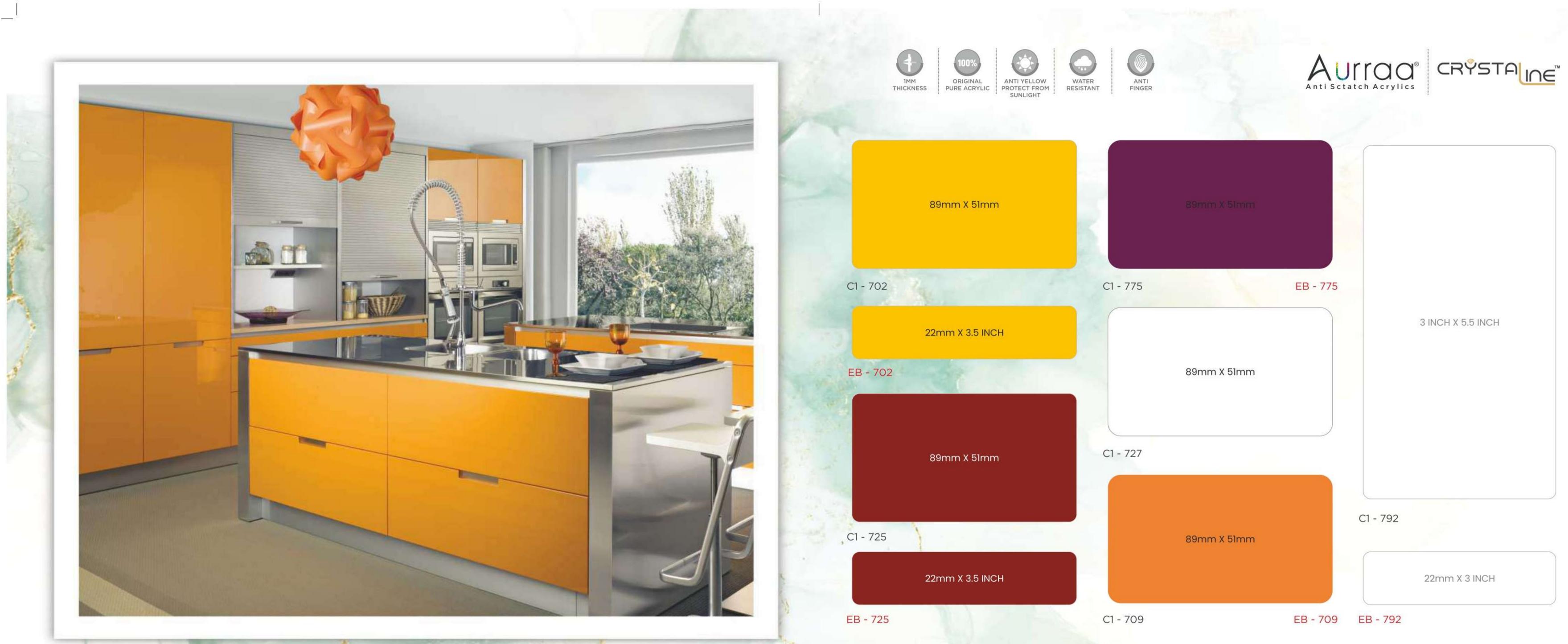
C1 - 793

22mm X 3 INCH









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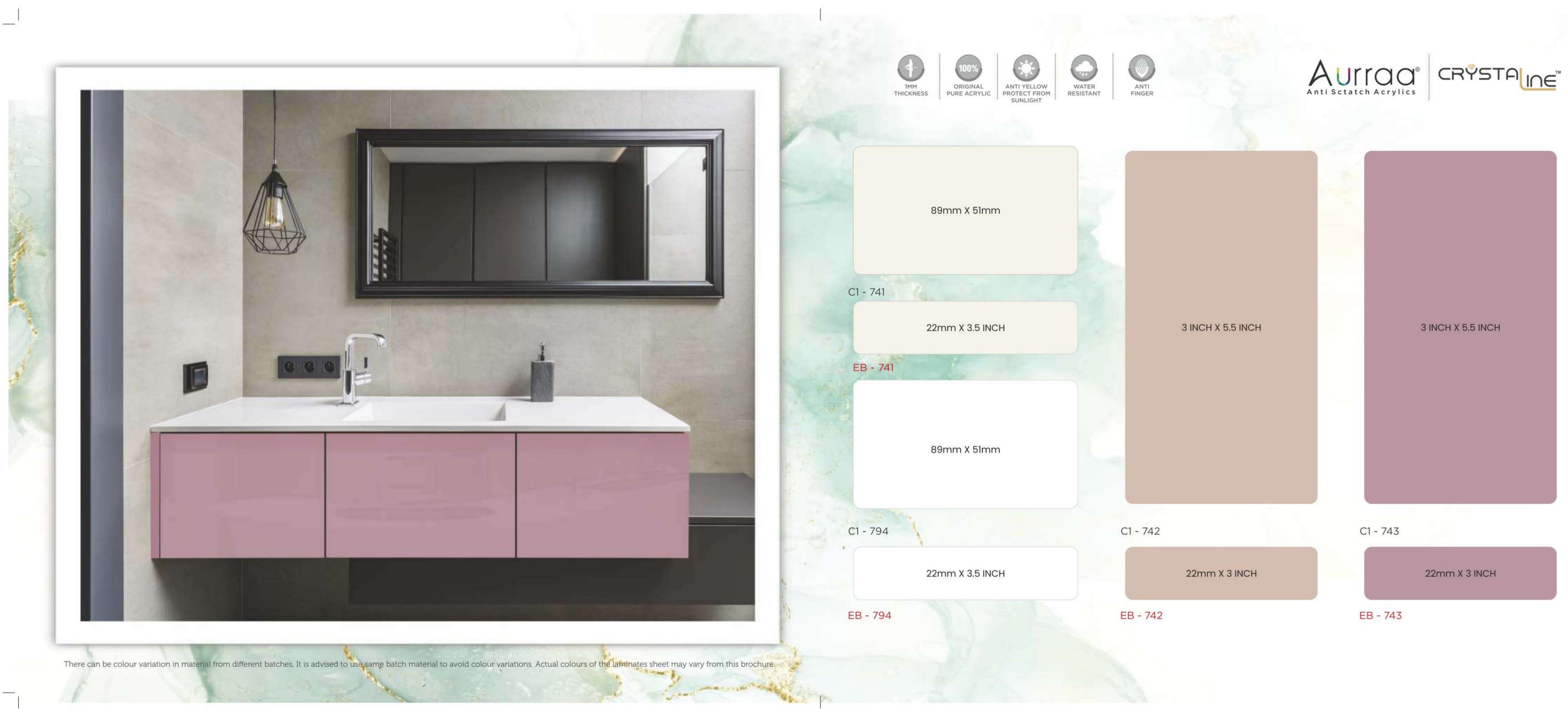


























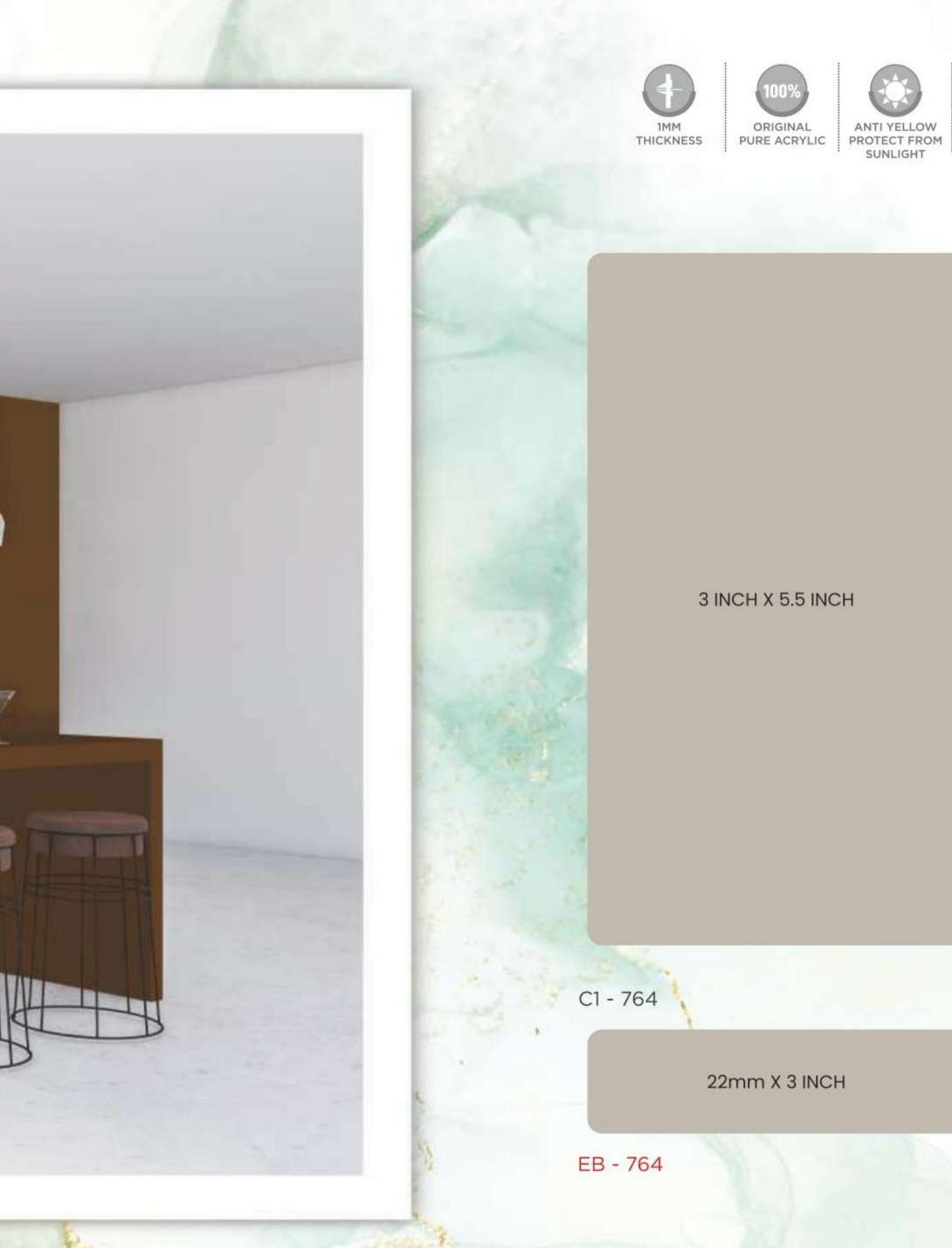








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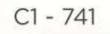












22mm X 3.5 INCH

89mm X 51mm

# EB - 741



22mm X 3 INCH

EB - 745







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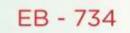




89mm X 51mm

C1 - 734

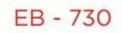
22mm X 3.5 INCH

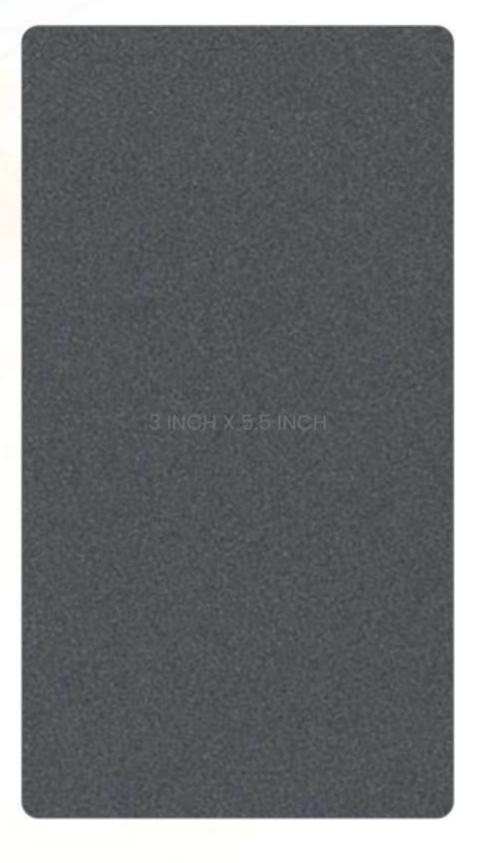


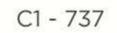
89mm X 51mm

C1 - 730

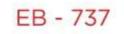
22mm X 3.5 INCH

















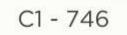
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3 INCH X 7 INCH













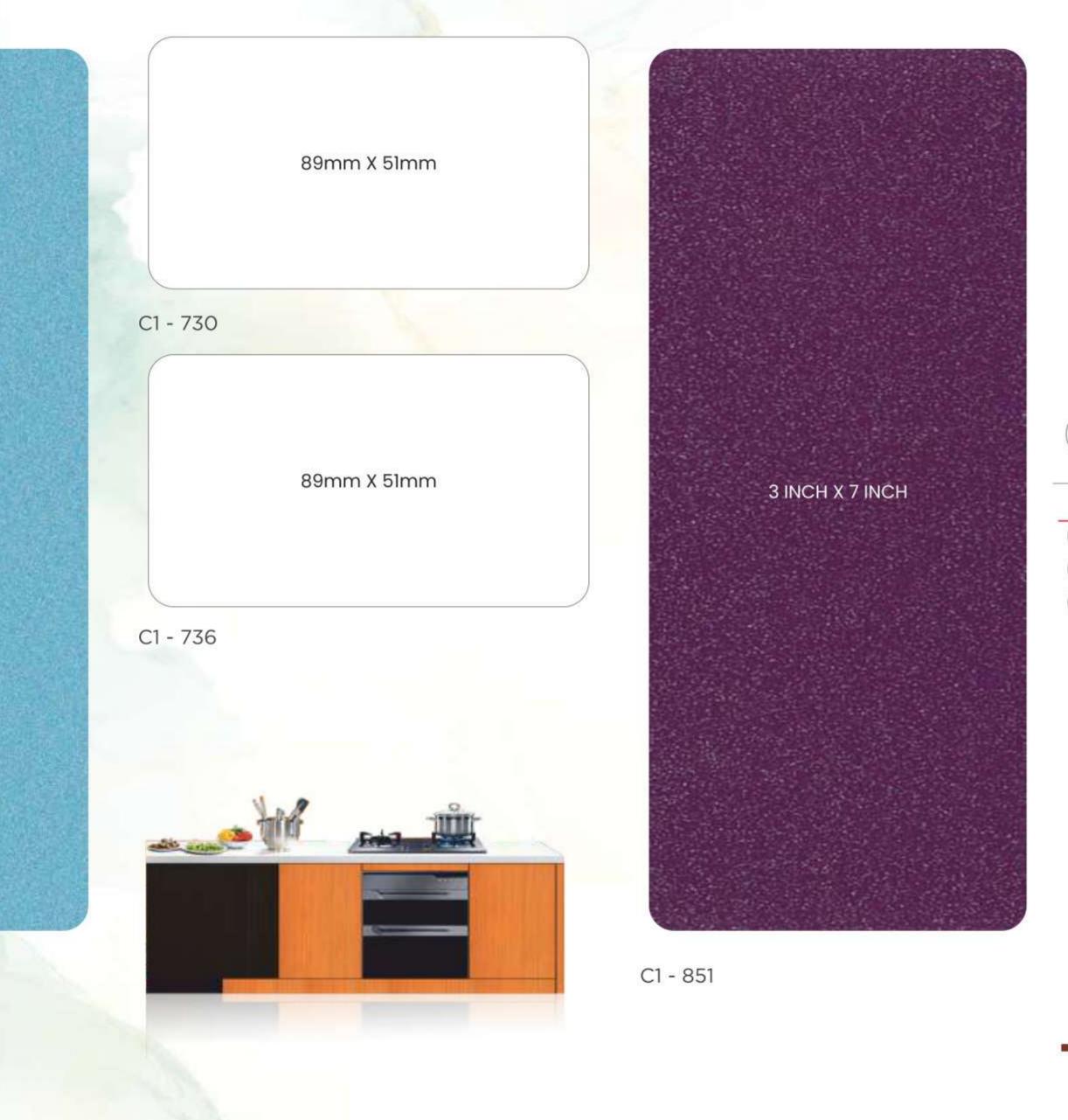


















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EB - 785





# RAISE UV

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# TRINE TRINE Anti Setateh Aerylies

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# Let's Be **Beautiful**





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